

## PRODUCT DATA SHEET

Date: 01.09.2019

# FINOTECH® SQ-480

## Acetoxy Silicone Sealant

### Description

FINOTECH® SQ-480 is a one-component, moisture curing acetoxy silicone sealant. It cures fast to form a permanently flexible, waterproof and weather resistant silicone rubber. The product is widely used in construction, glass assembling and home decoration. It has good adhesion to most common building materials e.g. glass, ceramic, tile, wood and fiber glass.

### Features

- Ease of Application – ready to use as supplied
- Acetoxy Cure - excellent unprimed adhesion to a wide variety of substrates including coated glass; anodized and painted aluminum profiles e.g. PVDF, PEPC
- Availability of FINOTECH® primers for critical surfaces
- Low sag or slump – suitable for horizontal, vertical, overhead joint applications
- Low VOC
- Thermal stability

### Product Characteristics

SQ-480 Properties (23°C, 50% RH)			
Property	Method	Unit	Value
Appearance	ISO 11600		No grain, no agglomeration
Colors			Clear, black, silver, grey, white, brown
Density	ISO 1183	g/cm <sup>3</sup>	1.00 ±0.05
Resistance to flow	ASTM D2202	mm	0
Tack Free Time	ASTM C679	min	10~20
Curing Rate		mm/24hrs	3.0~4.0
Extrudability	ISO 8394	ml/ min	≥300
Ultimate Elongation	ASTM D412	%	≥300
Ultimate Tensile Strength	ASTM D412	MPa	≥1.2

Application Temperature		°C	5~40
Service Temperature Range		°C	-40~120

### Approvals/Specifications

Meets the requirements of GB/T 14863-2017 20LM

### Application

1. **Cleaning:** Clean the surface by proper solvent and remove contaminants such as grease, oil, dust, water, frost, dirt, residual sealants or glazing aids and protective films.
2. **Priming if applicable:** FINOTECH® SQ-480 shows excellent primer less adhesion to many commonly used construction materials. However, some materials with variable surface characteristics may require primer to develop durable long-term adhesion. Prior to use, trial applications should be made to verify adhesion to the specific materials used on the project. Pls. note primer application could require application knowledge as those may contain solvents. When handling solvents, refer to manufacturer's Material Safety Data Sheet (MSDS) for information on handling, safety and personal protective equipment.
3. **Limitation:** FINOTECH® SQ-480 should not be used of other applications than described in this data sheet. All building materials (e.g. tapes; gaskets; sealants) with contact the product should be tested prior to the installation for compatibility purposes. The joint design should allow a certain ventilation to secure proper curing. For constant underwater joints, food contact, fire resistance or paintable sealants pls. refer to specialized FINOTECH® grades. Before application the surface should be dry and free of greases, oil and dust. Pls. don't apply on mill finished aluminum.

### Packaging

FINOTECH® SQ-480 is available in 280 ml cartridge (24PCS/CTN)



### Shelf-life and Storage

When stored at or below 30°C in the original and unopened packaging, FINOTECH® SQ-480 has a shelf life of 12 months from the date of manufacture. Refer to product packaging for "Manufacturing Date".

### Handling Precautions

Product safety information required for safe use is not included in this document. Before handling, read product and material safety data sheets and container labels for safe use, physical and health hazard information. The material safety data sheet is available on the FINOTECH Website ([www.finotech.ch](http://www.finotech.ch)).

### Health and Environmental

To support Customers in their product safety needs, FINOTECH has an extensive Product Stewardship organization and a team of Product Safety and Regulatory Compliance (PS&RC) specialists available. For further information, please see our website [www.finotech.ch](http://www.finotech.ch) or consult your local FINOTECH representative.

### Limited Warranty

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestion of use shall not be taken as inducements to infringe any patent. FINOTECH's product warranty confirms our products will meet always the technical data sheets values for the duration of the granted shelf-life if all advises given by FINOTECH through application, storage and handling guidelines have been followed up correctly. Customers can be asked to protocol and proof that the guidelines were followed. FINOTECH specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability others than described in our technical data sheets. FINOTECH's product warranty disclaims liability for any incidental or consequential damages. Further building project warranties could be given at particular request by the clients following the FINOTECH SQM Building Warranty testing and consulting procedures.